# Valve Alignment Instructions

For Lifetime Exacto



#### Important information:

To ensure this product is installed properly you must read and follow these guidelines.

The owner/user of this product must keep this information for future reference.

This product must be installed by a professional licensed contractor.

Only use a strap wrench or protected smooth jaw on any finished surface.



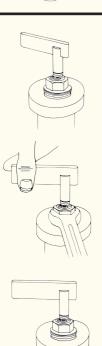
### Overview:

The Lifetime Exacto is a special headwork that allows an accurate alignment of lever or cross handles. The housing consists of a bonnet and a lock nut which makes it possible to adjust the bonnet in the tap/faucet in each angular position.

## Delivery Status of Valve:

- Leakage inspection on complete valve
  - Lock nut assembled





#### **Installation:**

CAUTION: Please do not use installation equipment which could potentially damage the finish of this product.

- 1. Loosen the Lock Nut from the main body. Two full turns should be sufficient.
- 2. Place the Handle or an appropriate adjustment tool on the Spline of the headwork. Screw into the Tap/Faucet using the Handle/tool until you feel a noticeable resistance when the Bonnet touches the seat. Do not continue screwing the Bonnet into the Tap/Faucet as this will damage it. Now do the larger adjustment, if necessary, by removing the Handle/tool and replacing it back into the desired position.

This means that the Spline is being used to orientate the Handle in general. Rotate the Handle/tool backwards by the Headwork's turning range until you feel the internal metal stops of the Headwork. Make sure that you do not unscrew the Headwork within this process.

- 3. For the first adjustment carefully continue to rotate the Handle/tool until it is in the final adjusted position. It is not allowed to unscrew the Headwork by more than 25 degrees. If you turned the Handle/tool too far, please start with item no. 2 again. Now fix the Handle/tool manually in this position. So that you can tighten the Lock Nut by using the suitable wrench.
- 4. The minimum and maximum tightening torque of the Lock Nut is 20 and 25 Nm respectively.
- 5. Double-check the entire installation regarding function, leakage and its general look.